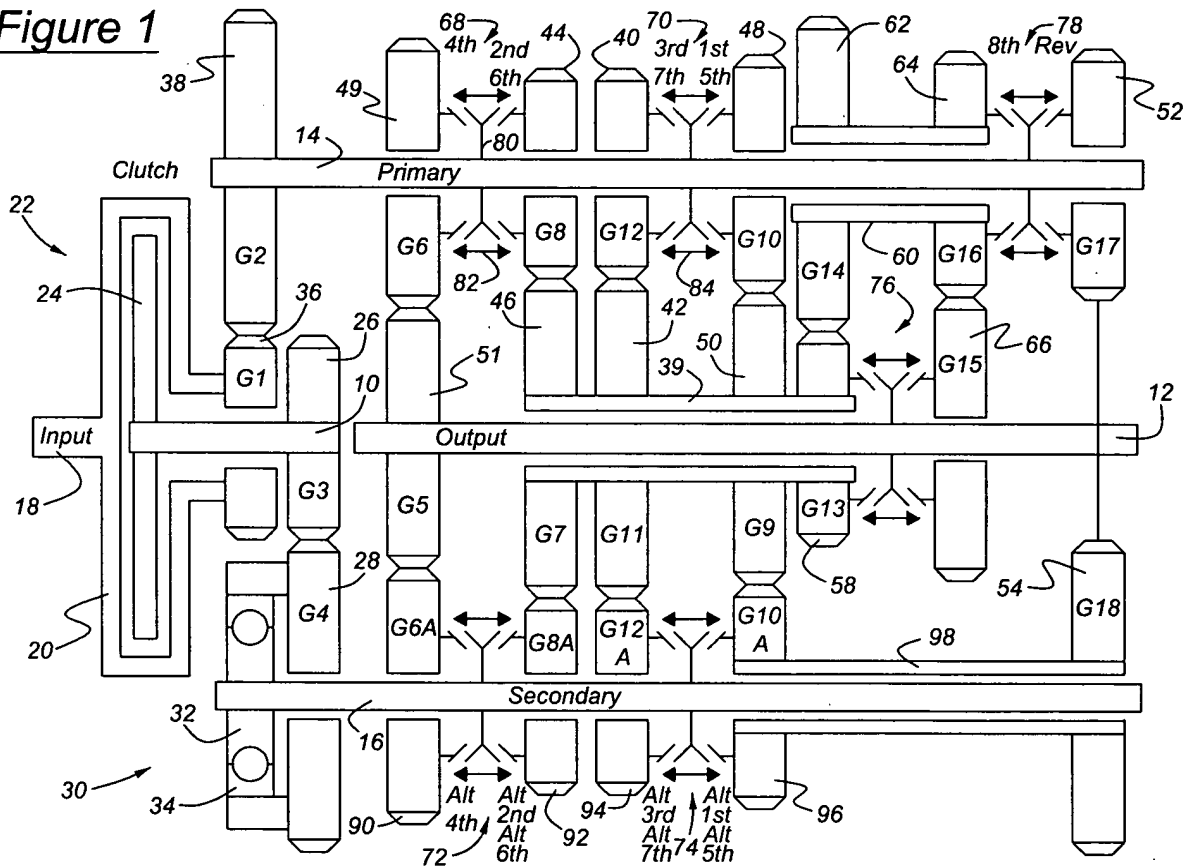


Figure 1



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# of Teeth	
G1	30
G2	37
G3	31
G4	39
G5	63
G6	37
G7	57
G8	64
G9	47
G10	40
G11	41
G12	60
G13	39
G14	74
G15	74
G16	39
G17	38
G18	37

Figure 2

	Torque Ratio
1st	5.217
2nd	3.955
3rd	3.034
4th	2.100
5th	1.449
6th	1.098
7th	0.843
8th	0.650
Rev	-5.080

Figure 3

	Torque Ratio
Alt 1st	5.322
Alt 2nd	4.034
Alt 3rd	3.095
Alt 4th	2.142
Alt 5th	1.478
Alt 6th	1.120
Alt 7th	0.860

Figure 4